

Work Order ID 150519

Thursday, August 25, 2016 10:35:26 AM

2 Feb
150519

Page 1

Item ID: D350-822-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: PA100 PUREair System for AS350/EC130
 Start Date: 8/23/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/19/2016 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: AUG 25 2016 Tooling: _____ Date: _____ Run Start *NR1*
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-822	F	<i>DAS 6 9-89</i>						<i>DAS 21 9-89</i>	<i>1701-30</i>

100 DOCUMENT CONTROL 0.00
 100
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D350-822-011 CHG002

DAS 21 9-89
 FEB 01 2017

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging

DAS 6 9-89
 JAN 28 2017 *DAS 28 9-89*

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC Memo 0.01
 Quality Control

DAS 27 9-89
 FEB 01 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Page 2

Item ID: D350-822-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/19/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

125

Consignment Stock

0.00

125

Outsourc10

Consignment stock

Memo

0.00

Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD

PO 35089

(Send copy of PO to Pall - James)

Issue W/O LINE item for Pall for amount sold on sales order S/O 129358
according to sales price see Warran for amount. (if sale price is \$23,000 -
amount is \$13,400)PO can be received immediately and given to finance in order to close work
order.CA 1702-03

130

Packaging

0.00

130

Packaging

Packaging

Memo

0.01

Identify and pack for shipping as per PPP D350-822-011

Location: _____

fg 39DAS
28
9-89DAS
27
9-89

FEB 01 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.02

Quality Control

DAS
21
9-89

FEB 02 2017

DAS
21
9-89FEB 02 2017
FEB 02 2017

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Picklist Print

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP
REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C
15.06.03 AS PER IIN REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

NAS1149D0332J

Purchased

No

Each

1,122.000

58

NAS1149D0332.J

Washer

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

522

m134848

522

GA

463

m135046

463

ST264

131

m135046

131

136015

DAS
27
9-89

QR10616

Purchased

No

Each

21.0000

1

QR10616

Vortex Tube Repair

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

fg108

1

m129631

1

m134946

6

m135354

10

QC INSP

4

m133995

4

135894

DAS
27
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coor. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER :			

Picklist Print

Thursday, August 25, 2016 10:35:30 AM

Page 2

Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

QB21304 Purchased No

Each 18.0000

QB21304

PUREair Panel Assembly

**

DAS

JAN 28 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

fg108

16

m134946

6

m135354

10

MEZZpall

2

118409

2

135894

DAS

6

9-89

QB21310

Purchased No

Each 17.0000

QB21310

Transition Duct Assembly

**

DAS

JAN 28 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

fg108

1

m129631

1

m134946

6

m135354

10

135894

DAS

6

9-89

QB21308

Purchased No

Each 16.0000

QB21308

Fod Screen Assembly

**

DAS

JAN 28 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

fg108

16

m134946

6

m135354

10

135894

DAS

6

9-89

DAS 27 9-89

DAS 27 9-89

DAS 27 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Picklist Print

Thursday, August 25, 2016 10:35:30 AM

Page 3

Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

LN29985-A05

Purchased

No

Each

330.0000

I N29985-A05

Anchor Nut

**

15

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

fg108

150

m135354

150

ST563

180

m133062

15

m134976

165

135894

LN9038-05018

Purchased

No

Each

769.0000

I N9038-05018

Bolt

**

56

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

fg108

560

M135354

560

ST564

209

M134586

30

M134969

79

M135083

100

135894

BS4320-A5

Purchased

No

Each

932.0000

BS4320-A5

Washer

**

56

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

fg108

908

M134946

398

M135354

510

MEZZpall

24

M129914

24

135894

Thursday, August 25, 2016 10:35:30 AM

Shop Packet Print

Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

Picklist Print

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Page 4

Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

MS20426AD3-3

Purchased

No

Each

6,616.000

40

MS20426AD3-3

RIVET

**

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

fg108

400

M135354

400

GA

80

M131624

80

ST312

6136

M135274

6136

135894

650.0401

Purchased

No

Each

14.0000

1

650 0401

PUREair Fairing Assembly

**

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

FG109

14

132155

14

Manufactured

No

Each

6.0000

1

D4925-041

D4925-041

Mounting Plate Assembly

**

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

152508

DAS
27
9-89

Location

Loc Qty

Loc Code

ST218

6

143440

6

Manufactured

No

Each

12.0000

1

D4931-1

D4931-1

Engine Fitting (for acft models B2 & previous)

**

DAS
6
9-89

DAS
28
9-89

JAN 28 2017

149647

DAS
27
9-89

S
1
9-89

Location

Loc Qty

Loc Code

st138

12

144653

12

157134

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Shop Packet Print

Page 4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																																						
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Picklist Print

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

D4931-3 Manufactured No

Each 3.0000

D4931-3

Engine Fitting (for B3 models)

**

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

st138

3

120907

3

D4931-5 Manufactured No

Each 6.0000

D4931-5

Engine Fitting (for B3e models)

**

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

st138

6

120908

6

D4935-1 Manufactured No

Each 39.0000

D4935-1

Mounting Bracket

**

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST139

39

146511

39

D4943-1 Manufactured No

Each 22.0000

D4943-1

Flex Hose

**

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST220a

8

119754

8

st220b

14

119751

6

119752

8

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

D4961-041 Manufactured No

Each 12.0000

D4961-041

Tube Assembly

DAS 27 9-89
JAN 28 2017
DAS 28 9-89

Location

Loc Qty

Loc Code

FG

1

145204

1

ST139

11

146889

11

D4961-043

Manufactured No

Each 3.0000

D4961-043

Tube Assembly

DAS 27 9-89
JAN 28 2017
DAS 28 9-89

Location

Loc Qty

Loc Code

ST140

3

145205

1

147250

2

D5079-1

Purchased No

Each 18.0000

D5079-1

Placard, EAPS

DAS 27 9-89
JAN 28 2017
DAS 28 9-89

Location

Loc Qty

Loc Code

ST148

18

147059

4

147191

14

D5090-041

Manufactured No

Each 0.0000

D5090-041

Duct Assembly

6/16/2017
DAS 27 9-89
JAN 28 2017
DAS 28 9-89

DAS 27 9-89

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

D5105-1

Manufactured No

Each

34.0000

D5105-1

Handle

**

DAS
27
9-89

Location

Loc Qty

Loc Code

st151

34

144642

7

149869

27

151063

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

D5110-1

Manufactured No

Each

6.0000

D5110-1

Swivel Nut Fitting

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST152

6

143630

6

150856

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

D5179-1

Manufactured No

Each

45.0000

D5179-1

Doubler

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST220

45

146830

12

149870

33

2

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

D5179-3

Manufactured No

Each

24.0000

D5179-3

Doubler

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST220

24

144651

4

149875

20

157124

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

D5194-1

Manufactured No

Each

30.0000

D5194-1

Doubler

JAN 28 2017

Location

Loc Qty

Loc Code

ST220

30

144649

6

149874

24

D5208-041

Manufactured No

Each

9.0000

D5208-041

Blanking Plate Assembly

JAN 28 2017

Location

Loc Qty

Loc Code

ST158

9

146792

9

8411999090

Purchased No

Each

0.0000

8411999090

Gasket - P/N 9752100180

9752018044

Purchased No

Each

13.0000

9752018044

Gasket (for B3 models)

JAN 28 2017

Location

Loc Qty

Loc Code

ST589

13

m134540

5

m134710

8

9945000120

Purchased No

Each

13.0000

9945000120

Gasket (for B3e models)

JAN 28 2017

Location

Loc Qty

Loc Code

ST589

13

m134540

5

m134710

8

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
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								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

23350CA050

Purchased

No

Each

45.0000

23350CA050

WASHER

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST568

45

m129609

45

Each

15.0000

AN821-12J

Purchased

No

AN821-12J

Elbow (or AN821-12K or 12S)

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER007

10

m134955

10

ST324

5

m134544

5

Each

15.0000

AN929-12J

Purchased

No

AN929-12J

Cap

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST322

15

m129764

3

m134861

12

Each

6.0000

EN3686-050016

Purchased

No

FN3686-050016

Screw

**

DAS
6
9-89

JAN 28 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST559

6

m134586

6

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
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			Completed By		
			Lead hand / Supervisor Approval Verification		
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Picklist Print

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

LN9038-05012

Purchased No

Each 96.0000

32

I N9038-05012

Bolt

**

JAN 28 2017

DAS 28
6 9-89

DAS 27
9-89

13576

Location

Loc Qty

Loc Code

ST564

96

m134976

96

136047

LN9038-05040

Purchased No

Each 22.0000

1

I N9038-05040

Bolt

**

JAN 28 2017

DAS 28
6 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

ST564

22

m134466

2

m134976

20

LN9348-05

Purchased No

Each 210.0000

26

I N9348-05

Nut

**

JAN 28 2017

DAS 28
6 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

ST564

210

m134466

10

m134976

200

MS20470AD3-4

Purchased No

Each 1,044.000

18

MS20470AD3-4

Rivet, Universal Head

**

JAN 28 2017

DAS 28
6 9-89

DAS 27
9-89

Location

Loc Qty

Loc Code

GA

268

111477

268

ST310

776

111477

776

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Picklist Print

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Work Order ID: 150519

150519

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016

Required Date: 9/19/2016

Start Qty: 1.00

Required Qty: 1.00

MS21919WCH12

Purchased

No

Each

7.0000

1

MS21919WCH12

Clamp

**

DAS
6
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST291

7

m134527

7

Each

13.0000

1

MS9592-138

Purchased

No

MS9592-138

Bracket

**

DAS
6
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST267

13

m132479

13

Each

18.0000

1

NAS43DD3-64

Purchased

No

NAS43DD3-64

Spacer

**

DAS
6
9-89

JAN 28 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

8

m132461

8

ST550

10

m134544

10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____																			

Work Order ID 150519***150519***

Page 1

Item ID: D350-822-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: PA100 PUREair System for AS350/EC130

Start Date: 8/23/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/19/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-822	F

100

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-822-011 CHG002

DAS
21
9-89

JAN 30 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.01

Quality Control

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN20985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
2	2	23350CA050	LOCKING TAB
2	2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	1	AN929-12J	CAP
58	58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	2	EN3686-050016	SCREW
32	32	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
26	26	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WHG12	CLAMP
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE